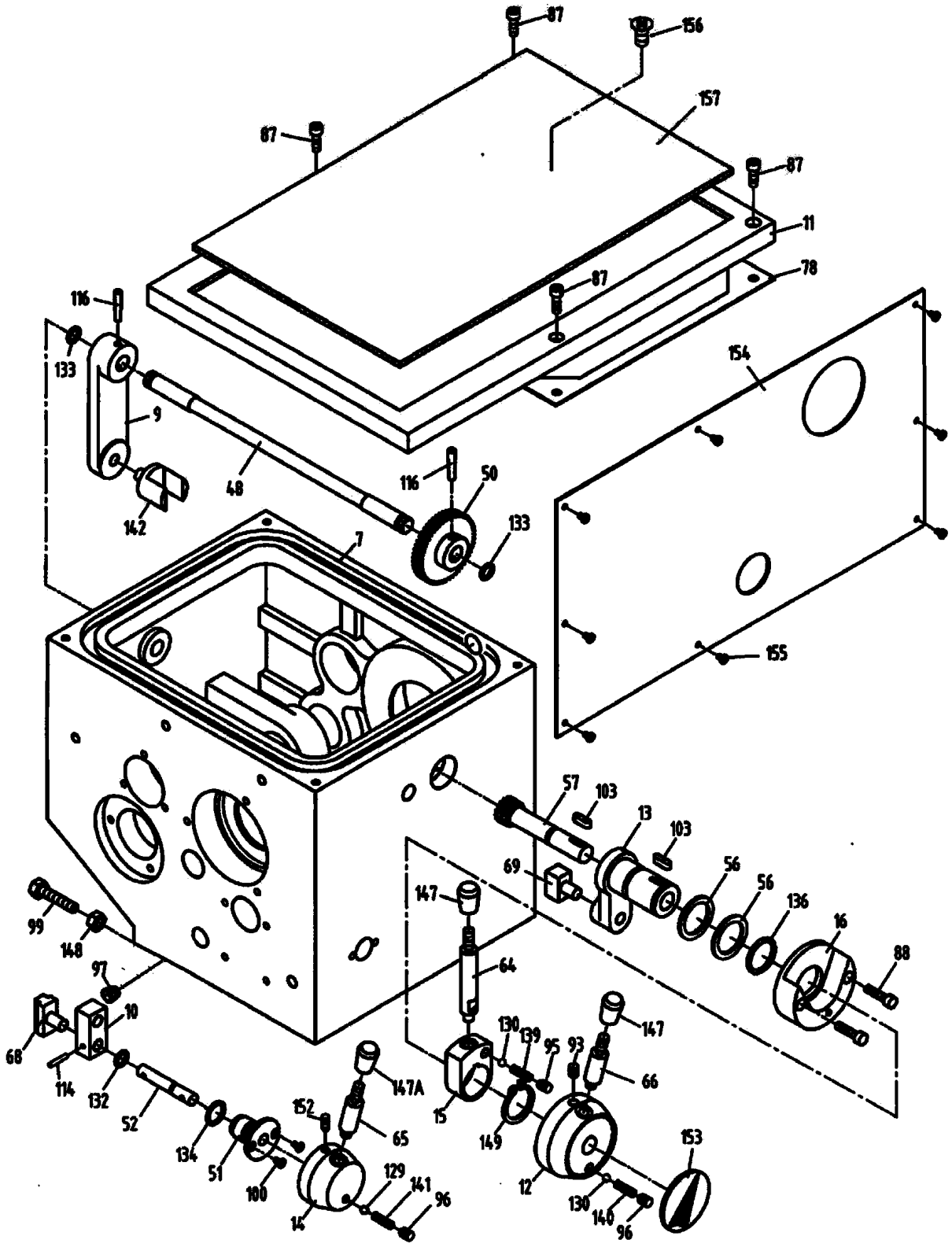
JET GH-1340 | Stock JT1-3262

Diagram A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

17.1.1 Headstock Assembly I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
7	**	Gear Box		1
9	**	Shift Lever		1
10	**	Shaft Housing		1
11	**	Cover		1
12	**	Handle Hub		1
13	**	Shaft Collar		1
14	**	Handle Hub		1
15	**	Handle Block		1
16	**	Hub		1
48	**	Shaft		1
50	**	Gear	1.25m5 1T	1
51	**	Collar		1
52	**	Shaft		1
56	**	Washer		2
57	**	Gear Shaft	1.25m17T	1
64	**	Handle		1
65	**	Handle		1
66	**	Handle		1
68	**	Shift Fork		1
69	**	Shift Fork		1
78	**	Gasket		1
87	**	Hex Socket Cap Screw	M6 x 20	4
88	**	Hex Socket Cap Screw	M6 x 25	2
93	**	Set Screw	M6 x 18	1
95	**	Set Screw	M8 x 8	1
96	**	Set Screw	M6 x 12	2
97	**	Plug	Z1/4	1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List A - Headstock Assembly I (continued)

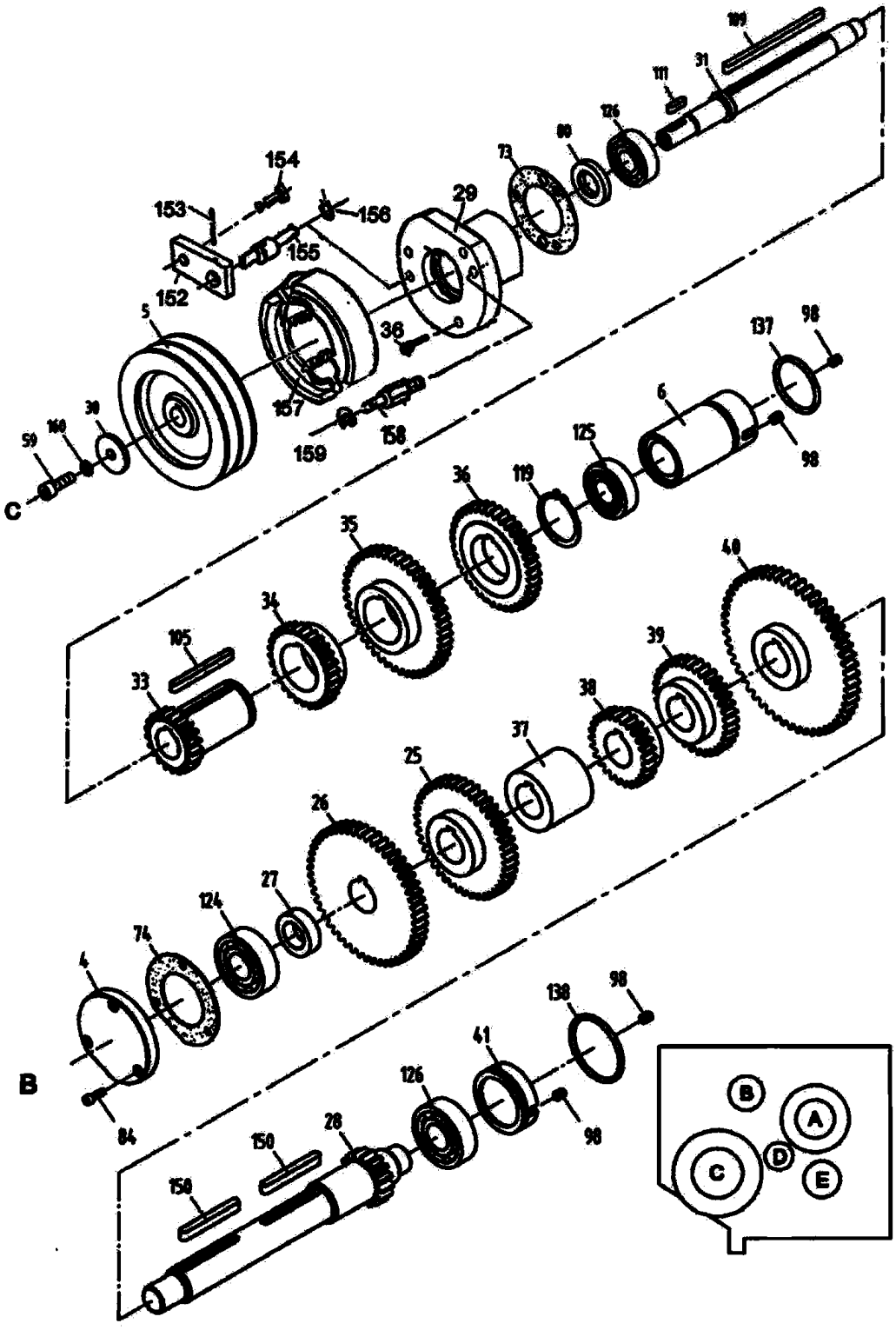
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
97A	**	Oil Drai Plug		1
99	**	Hex Cap Screw	M8 x 40	2
100	**	Screw	M4 x 8	4
103	**	Key	5 x 15	2
114	**	Pin	4 x 18	1
116	**	Pin	5 x 30	2
129	**	Steel Ball	5	1
130	**	Steel Ball	6	2
132	**	O-Ring	10 x 1.9	1
133	**	O-Ring	14 x 2.4	2
134	**	O-Ring	20 x 2.4	2
136	**	O-Ring	30 x 3. 1	1
139	**	Spring	1 x 6 x 7	1
140	**	Spring	1 x 6 x 20	1
141	**	Spring	0 .9 x 4.4 x 20	1
142	**	Shift Fork		1
147	**	Knob	M8 x 40	2
147A	**	Knob		1
148	**	Nut	M8	2
149	**	C-Clip	30	1
152	**	Set Screw	M6 x 12	1
153	**	Round Sign Plate		1
154	**	Label		1
155	**	Screw	M3 x 5	8
156	**	Screw	M10 x 18	1
157	**	Rubber Mat		1
	**	Oil Sight Glass (not show)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.1.3 Headstock Assembly II – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List B - Headstock Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
4	**	Rear CoverBox		1
5	**	Pulley		1
6	**	Plug		1
25	**	Gear	2m43T	1
26	**	Gear	2m51T	1
27	**	Spacer		1
28	**	Gear Shaft	2.25m16T	1
29	**	Cover		1
30	**	Washer		1
31	**	Shaft		1
32	**	Washer		1
33	**	Collarw/Gear	2m21T	1
34	**	Gear	2m29T	1
35	**	Gear	2m46T	1
36	**	Gear	2m38T	1
37	**	Collar		1
38	**	Gear	2m26T	1
39	**	Gear	2m34T	1
40	**	Gear	2.25m53T	1
41	**	Plug		1
59	**	Socket Head Cap Screw	M8x20	1
73	**	Gasket		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List B - Headstock Assembly II (continued)

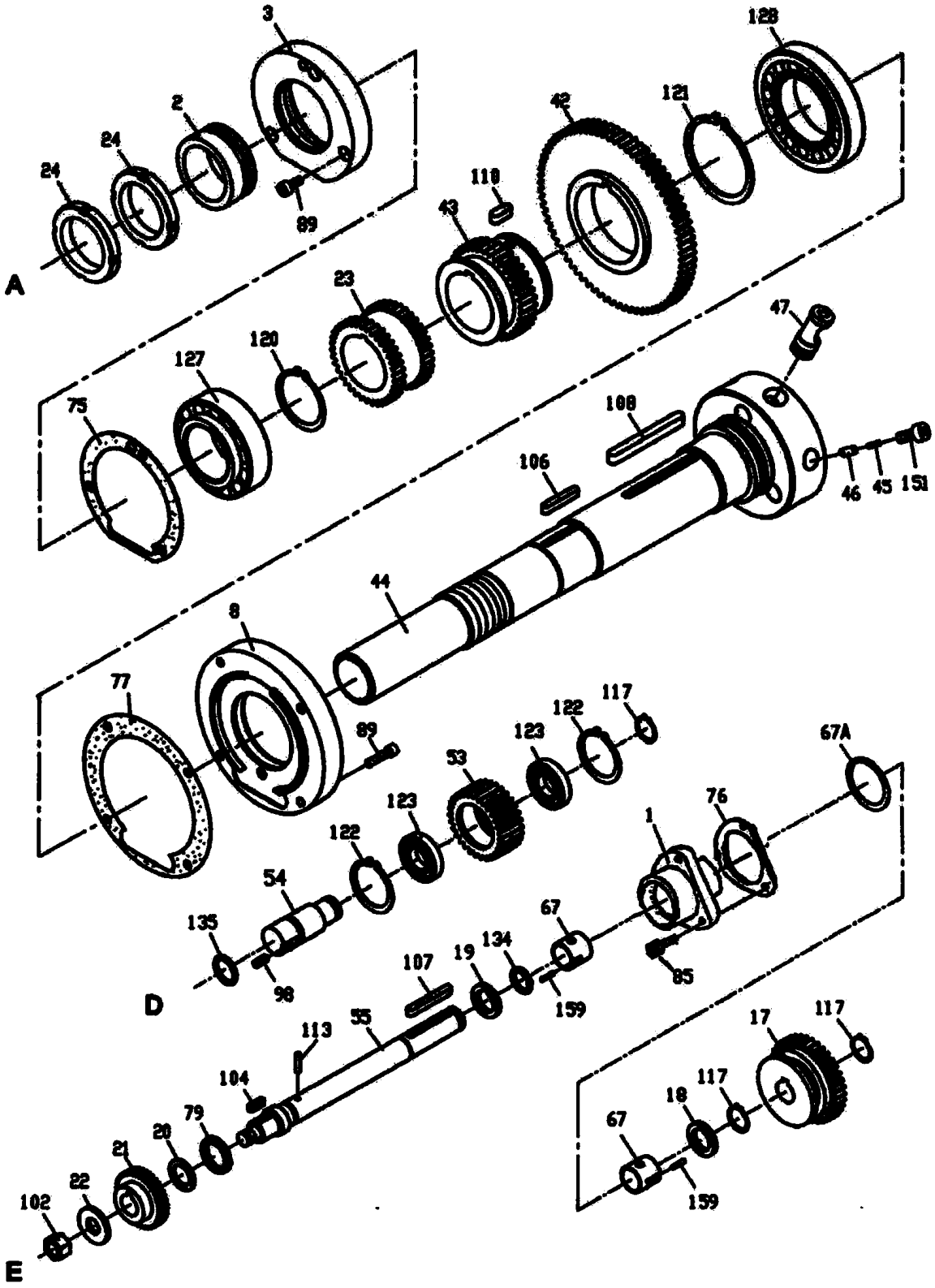
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
74	**	Gasket		1
80	**	Oil Seal	20x40	1
84	**	Hex Sockte Cap Screw	M4x12	3
86	**	Hex Sockte Cap Screw	M6x12	3
98	**	Set Screw	M6x8	4
105	**	Key	5x50	1
109	**	Key	6x120	1
111	**	Key	5x20	1
124	**	Bearling	20x47x14	1
126	**	Bearling	20x47x14	2
137	**	O-Ring	40X3.1	1
138	**	O-Ring	47X3.1	1
150	**	Key	6x55	2
152	**	Connecting Board		1
153	**	Pin	5x25	1
154	**	Shaft		1
155	**	Break Shaft		1
156	**	Circlip	12	1
157	JT1-3014	Spindle Brake		1
158	**	Positioning Axla		1
159	**	Circlip	8	1
	JT1-3015	V-belt (not shown)	A838	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.1.5 Headstock Assembly III – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List C - Headstock Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar		1
2	**	Collar		1
3	**	Rear Cover		1
8	**	Front Cover		1
17	**	Gear	2m37T	1
18	**	Space r		1
19	**	Washer		1
20	**	Washer		1
21	**	Gear	1.25m32T	1
22	**	Washer	12	1
23	**	Gear	2m37T	1
24	**	Lock Nut		2
42	**	Gear	2.25m74T	1
43	**	Gear	2.25m37T	1
44	**	Spindle		1
45	**	Spring	0 .6 x 4 x 16	3
46	**	Pin		3
47	**	Cam		3
53	**	Gear	2m30T	1
54	**	Shaft		1
55	**	Shaft		1
67	**	Collar		2
67A	**	O-ring	32 x 3. 1	1
75	**	Gasket		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List C - Headstock Assembly III (continued)

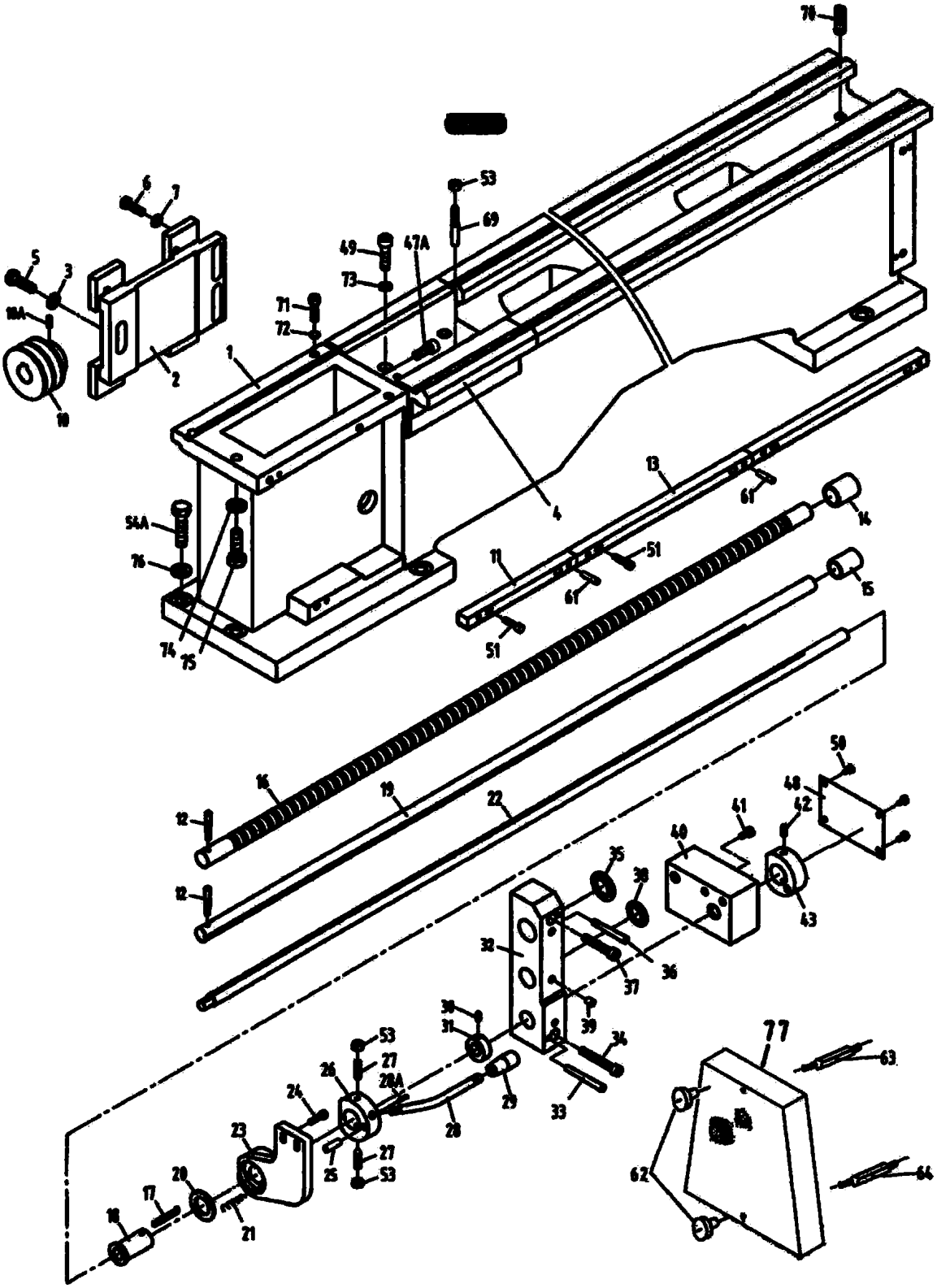
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
76	**	Gasket		1
77	**	Gasket		1
79	**	Oil Seal		1
85	**	Hex Socket Cap Screw	M5 x 16	4
89	**	Hex Socket Cap Screw	M6 x 25	7
98	**	Set Screw	M6 x 8	1
102	**	Hex Nut	M12	1
104	**	Key	5 x 18	1
106	**	Key	6 x 40	1
107	**	Key	6 x 50	1
108	**	Key	8 x 85	1
110	**	Key	8 x 18	1
113	**	Pin	3 x 10	1
117	**	C-Clip	20	2
120	**	C-Clip	50	1
121	**	C-Clip	72	1
122	**	C-Clip	42	2
123	**	Bearing	20 x 42 x 8	2
127	**	Bearing	50 x 90 x 20	1
128	**	Bearing	60 x 110 x 22	1
134	**	O-Ring	20 x 2.4	1
135	**	O-Ring	25 x 2.4	1
151	**	Hex Socket Cap Screw	M8 x 18	3
159	**	Pin	2 x 16	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.2.1 Bed Assembly I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List D - Bed Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
2	**	Motor Base		1
3	**	Washer	M10	3
4	**	Gap		1
5	**	Hex Cap Bolt	M10X35	3
6	**	Hex Cap Bolt	M8X25	4
7	**	Washer		4
10	**	Pulley		1
10A	**	Set Screw	M6X12	1
11	JT1-3034	Rack		1
12	**	Pin	5x35	2
14	**	Collar		1
16	**	Lead Screw	GHB-1340A	1
	**	Lead Screw	BDB-1340A	1
17	**	key		1
18	**	Collar		1
	**	Feed Rod	BDB-1340A	1
20	**	Brake Ring		1
21	**	Spring	1x7.5x25	
22	**	Shaft	GHB-1340A	1
	**	Shaft	BDB-1340A	1
23	**	Bracket		1
24	**	Hex Socket Cap Screw	M6x22	4
25	**	Pin	M4x12	1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List D - Bed Assembly I (continued)

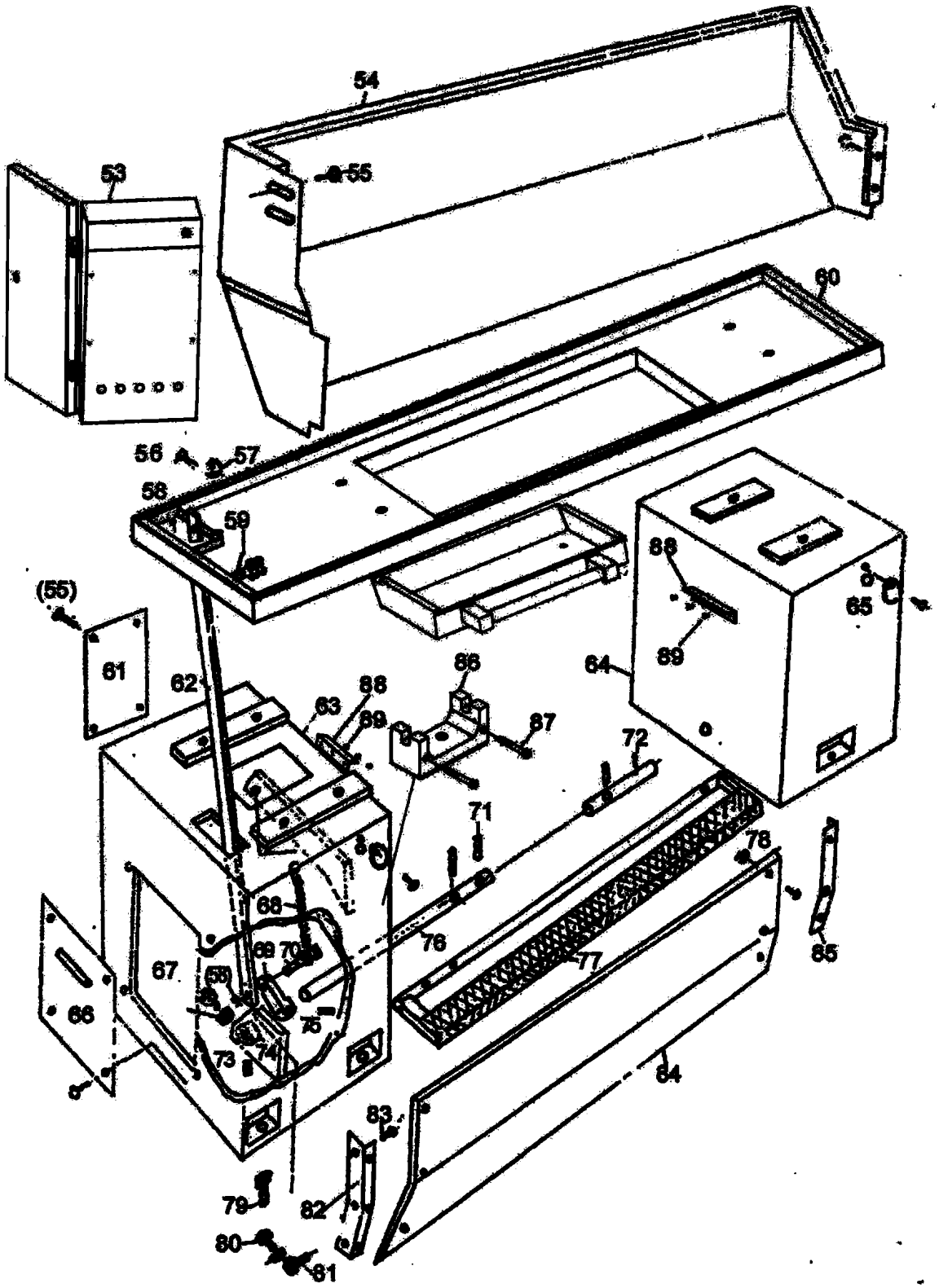
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	**	Handle Hub		1
28	**	Handle		1
28A	**	Pin	3x10	1
29	**	Knob	BM10x50	1
33	**	Pin	6x70	1
34	**	Hex Socket Cap Screw	M8x65	1
35	**	O-Ring	47X3.1	1
36	**	Key	6x55	2
38	**	Plug		
39	**	Oil Ball	8	3
47A	**	Set Screw	M10x12	148
	**	Switch Box Cover		1
49	**	Hex Socket Cap Screw	M10X35	4
54A	**	Hex Cap Bolt	M12X60	6
63	**	Screw		1
64	**	Shaft		1
69	**	Pi.n	8x60	2
71	**	Hex Socket Cap Screw	M8X35(BDB)	2
	**	Hex Socket Cap Screw	M8X40(GHB)	2
72	**	Lock Washer	M8	4
73	**	Lock Washer	M10	4
	**	Washer	M8(GHB)	4
75	**	Hex Socket Cap Screw	M8x45	2
77	**	Cover		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.2.3 **Bed Assembly II – Exploded View**



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List E - Bed Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
53	**	Electrical box		1
56	**	Screw	M6×20	4
58	**	Pin	2×12	1
59	**	Pin		1
60	**	Oil plate		1
62	**	Brake Pull Rod		1
63	**	Left Mounting Feet		1
64	**	Right Mounting Feet		1
65	**	Round Cover		2
66	**	Cover Plate		1
67	**	Cap-Shape Screw		1
68	**	Draw Spring		1
69	**	Pedal Arm		1
70	**	Pin		1
71	**	Pin	3×25	3
72	**	Shaft		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List E - Bed Assembly II (continued)

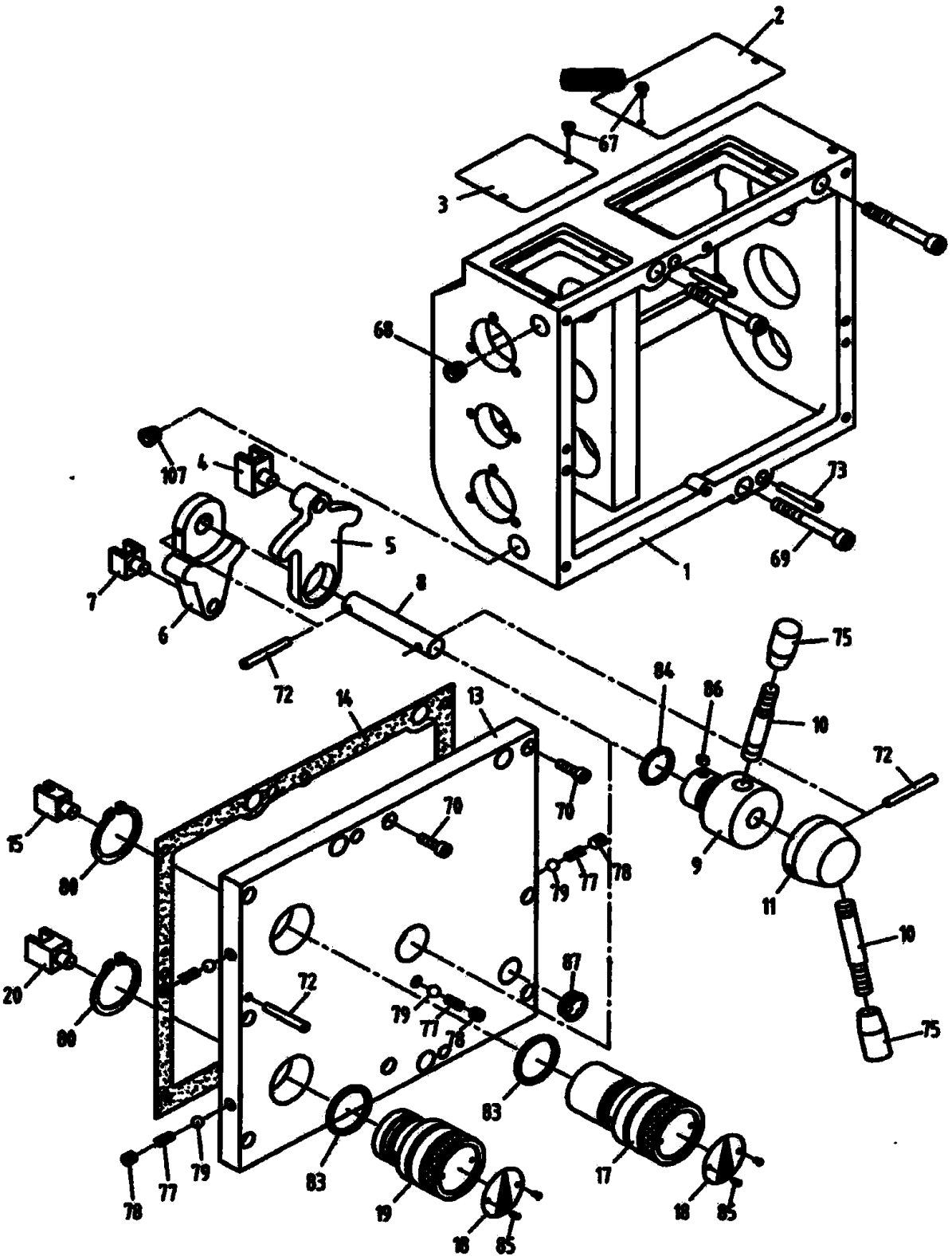
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
73	**	Screw	M8x6	1
74	**	Nut		1
75	**	Pin	3×25	1
76	**	Pedal Shaft		1
77	**	Brake (750) pedal	750mm	1
78	**	Screw	M5x10	6
80	**	Screw	M12x50	1
81	**	Screw	M10x60	1
82	**	Base support plate		5
83	**	Socket Set Screw	M6x10	6
84	**	Front plate		1
85	**	Base plate		1
86	**	Chuck key support		1
87	**	Socket head cap srew	M8x56	2
88	**	Support		2
89	**	Allen screw	M6 x 10	6

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.3.1 Gear Box Assembly I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List F - Gear Box Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Castin		1
2	**	Right cover		1
3	**	Left cove		1
4	**	Slipper		1
5	**	Lever		1
6	**	Lever		1
7	**	Slipper		1
8	**	Shaft		1
11	**	Lever		1
12	**	Handle Base		1
13	**	Cover		1
14	JT1-3036	Gasket		1
15	**	Slipper		1
17	**	Lever		1
18	**	Plate		2
19	**	Handle		1
20	**	Slipper		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List F - Gear Box Assembly I (continued)

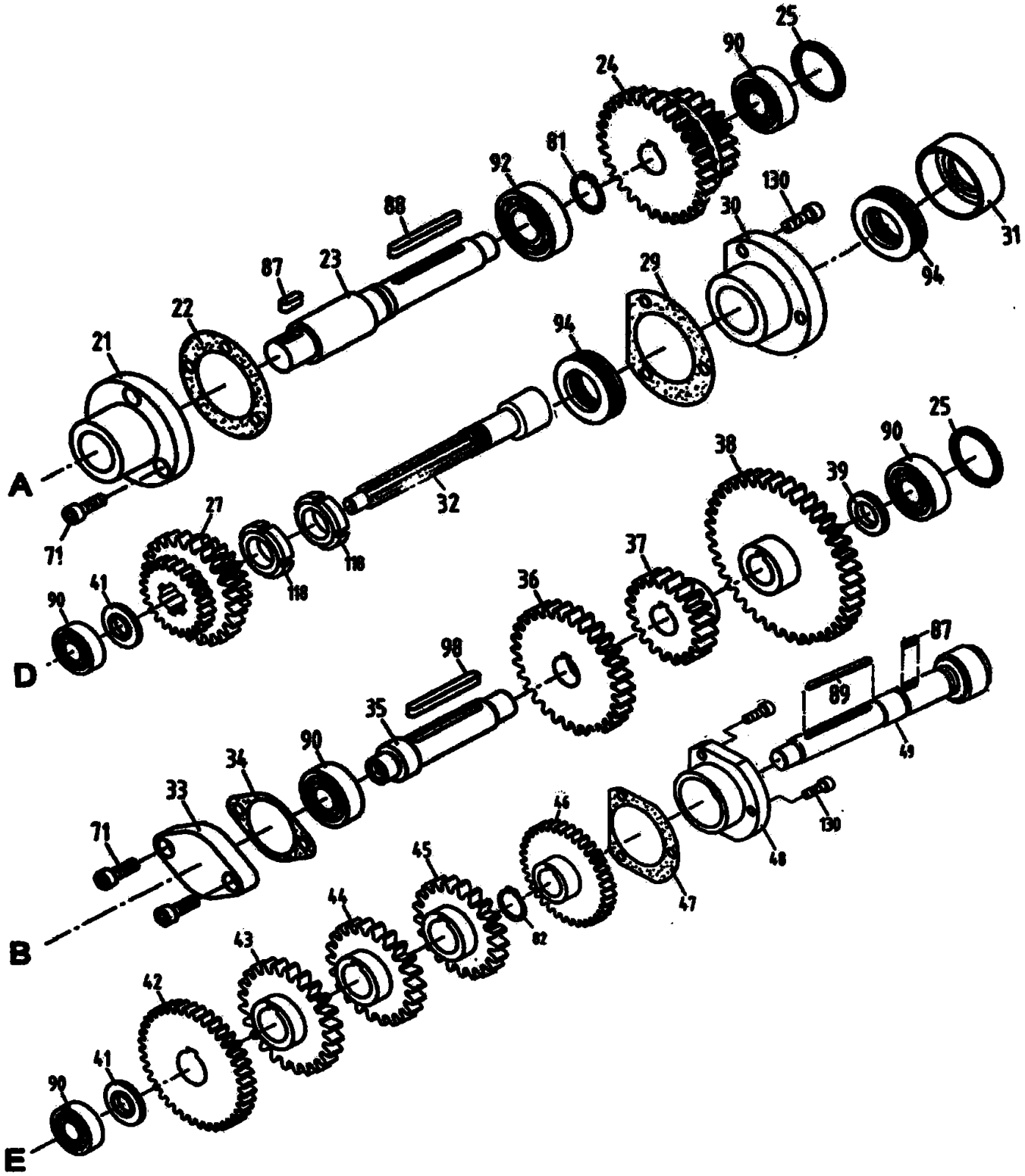
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
67	**	Screw	M4x6	4
68	**	Tapered Tap	ZG3/8”	2
69	**	Socket Head Cap Screw	M8x65	3
70	**	Socket Head Cap Screw	M6x25	8
72	**	Pin	5x30	4
73	**	Pin	5x40	2
75	**	Knob	MB10x50	2
77	**	Spring	0.8x5x25	5
78	**	Socket Set Screw	M8x10	5
79	**	Steel Ball	6.5	5
80	**	C-clip	40	2
83	**	O-Ring	40x3.1	2
84	**	O-Ring	30x3.1	2
85	**	Screw	M3x6	6
86	**	Key	5 x 8	1
87	**	Oil Sight Glass	12	1
107	**	Tapered Tap	Z1/4”	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.3.3 Gear Box Assembly II – Exploded View



JET GH-1340 | Stock JT1-3262

Parts List G - Gear Box Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
21	**	Cover		1
22	**	Gasket		1
23	**	Shaft		1
24	**	Gear	2.5m30T,20T	1
25	**	Washer		2
27	**	Gear	2.25m,3.25m,2.5m24T	
29	**	Gasket		
30	**	Bushing		1
31	**	Washer		1
32	**	Shaft		1
33	**	End cover		1
34	**	Gasket		1
35	**	Shaft		1
36	**	Gear	2.5m30T	1
37	**	Gear	2.5m20T	1
38	**	Gear	2.5m40T	1
39	**	Washer		2
41	**	Washer		2
42	**	Gear	2.25m40T	1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List G - Gear Box Assembly II (continued)

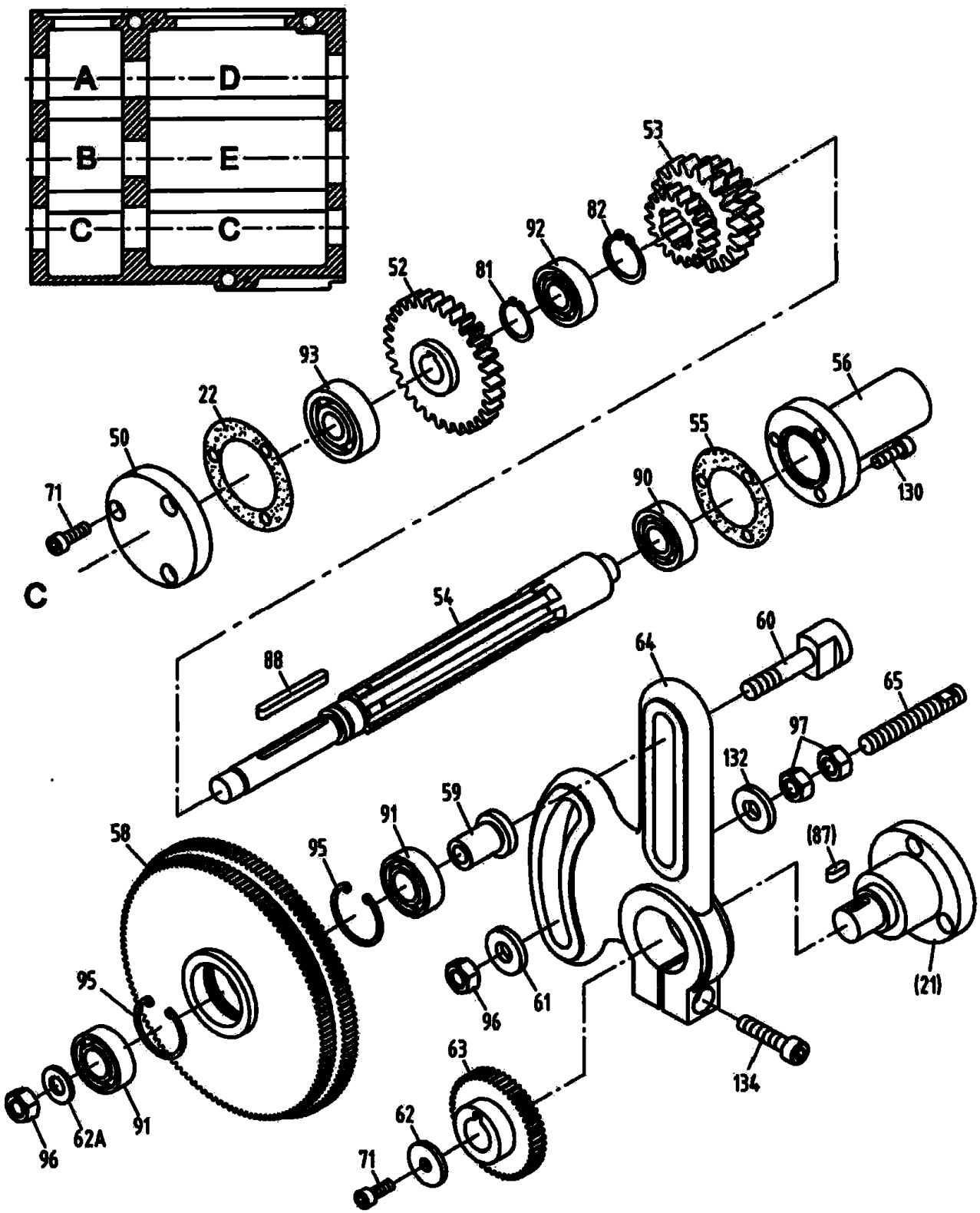
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
43	**	Gear	3.25m24	1
44	**	Gear	3.25m22T	1
45	**	Gear	3.25m21	1
46	**	Cear	2.5m36	1
47	**	Gaske		1
48	**	Flange		1
49	**	Shaft		1
71	**	Socket Head CapScrew	M6×16	5
81	**	C-clip	20	1
82	**	C-clip	25	1
87	**	Key	5×14	1
88	**	Key	5×50	1
89	**	Key	8×110	1
90	**	Bearing	6202	5
92	**	Bearing	6004	1
94	**	Thrust Bearing	51105	2
98	**	Key	5×5	1
118	**	Round Nut	M24x1.5	2
130	**	Socket Head CapScrew	M6×12	6

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.3.5 Gear Box Assembly III – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List H - Gear Box Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
21	**	Cover		1
22	**	Gasket		1
50	**	End Cover		1
52	**	Gear	5m30T, 15T	1
53	**	Gear	2.25m, 3.25m, 2.5m18T	1
54	**	Key shaft		1
55	**	Gasket		1
56	**	Cover		1
58	**	Gear	1.25m120T, 127T	1
59	**	Collar		1
60	**	Screw		1
61	**	Washer		1
62	**	Washer		2
62A	**	Washer		1
63	**	Gear	1.25m48T	5
64	**	Gear Frame		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List H - Gear Box Assembly III (continued)

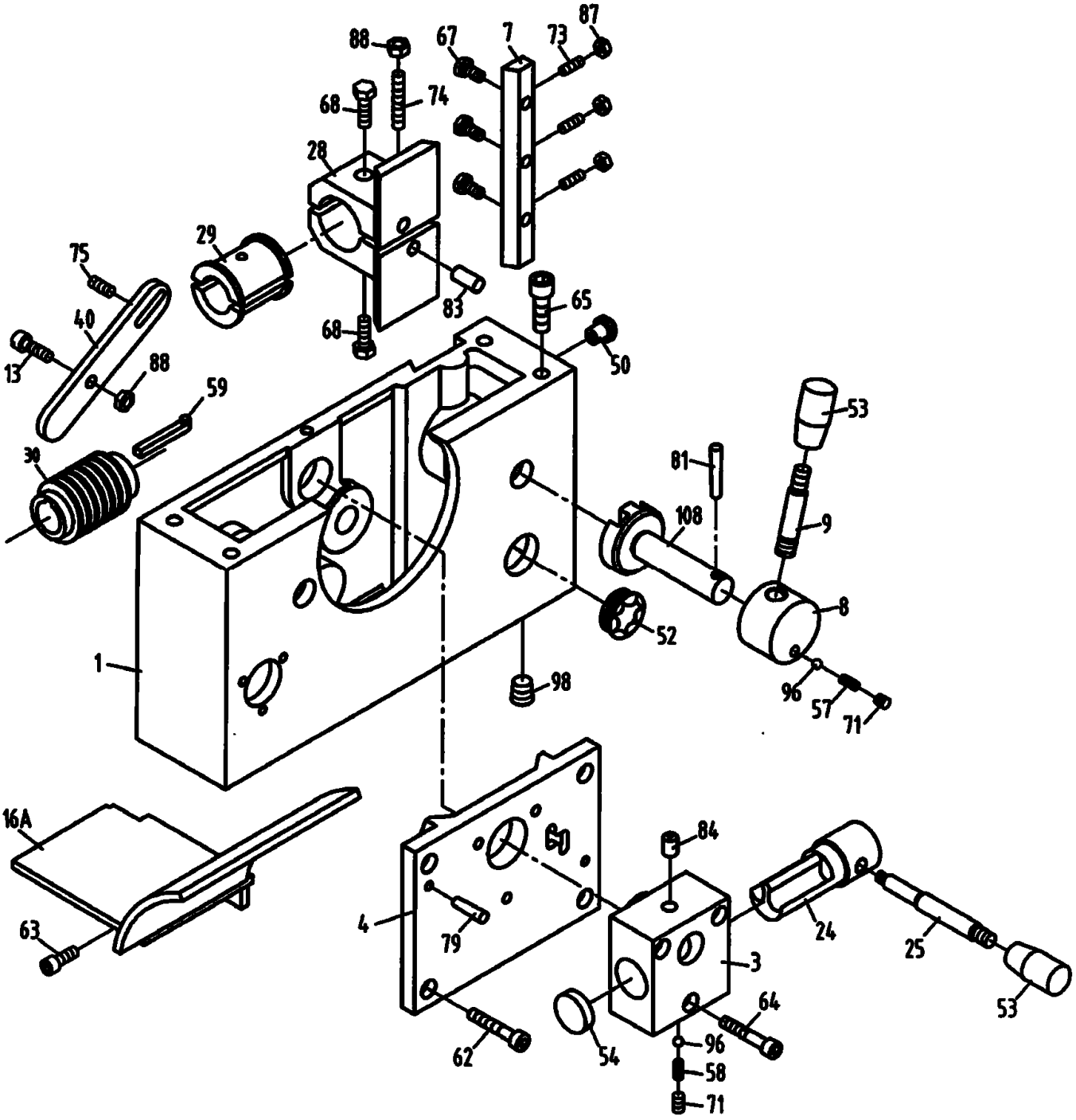
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
65	**	Screw rod		1
71	**	Socket Head Cap Screw	M6 x 16	4
81	**	C-clip	20	1
82	**	C-clip	25	1
87	**	Key	5 x 14	1
88	**	Key	5 x 50	1
90	**	Bearing	6202	1
91	**	Bearing	6 103	2
92	**	Bearing	6004	1
93	**	Thrust Bearing	6302	1
95	**	C-clip	35	2
96	**	Hex Nut	M10	1
97	**	Hex Nut	M12	3
130	**	Socket Head Cap Screw	M6 x 12	3
132	**	Washer		1
134	**	Hex Socket Cap Screw	M8 x 30	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.4.1 Apron Assembly I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List I - Apron Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Casting		1
3	**	Housing		1
4	**	Cover		1
7	**	Gi b		1
8	**	Handle Hub		1
9	**	Handle		1
13	**	Gear Pin		1
16A	**	Bracket		1
24	**	Shift Lever		1
25	**	Shift Handle		1
28	**	Bracket		1
29	JT1-3016	Half Nut		1
30	JT1-3017	Worm	2m1T	1
40	**	Bar		1
50	**	Oil Filler Plug		1
52	**	Oil Sight		1
53	**	Knob		1
57	**	Spring		1
58	**	Spring		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List I - Apron Assembly I (continued)

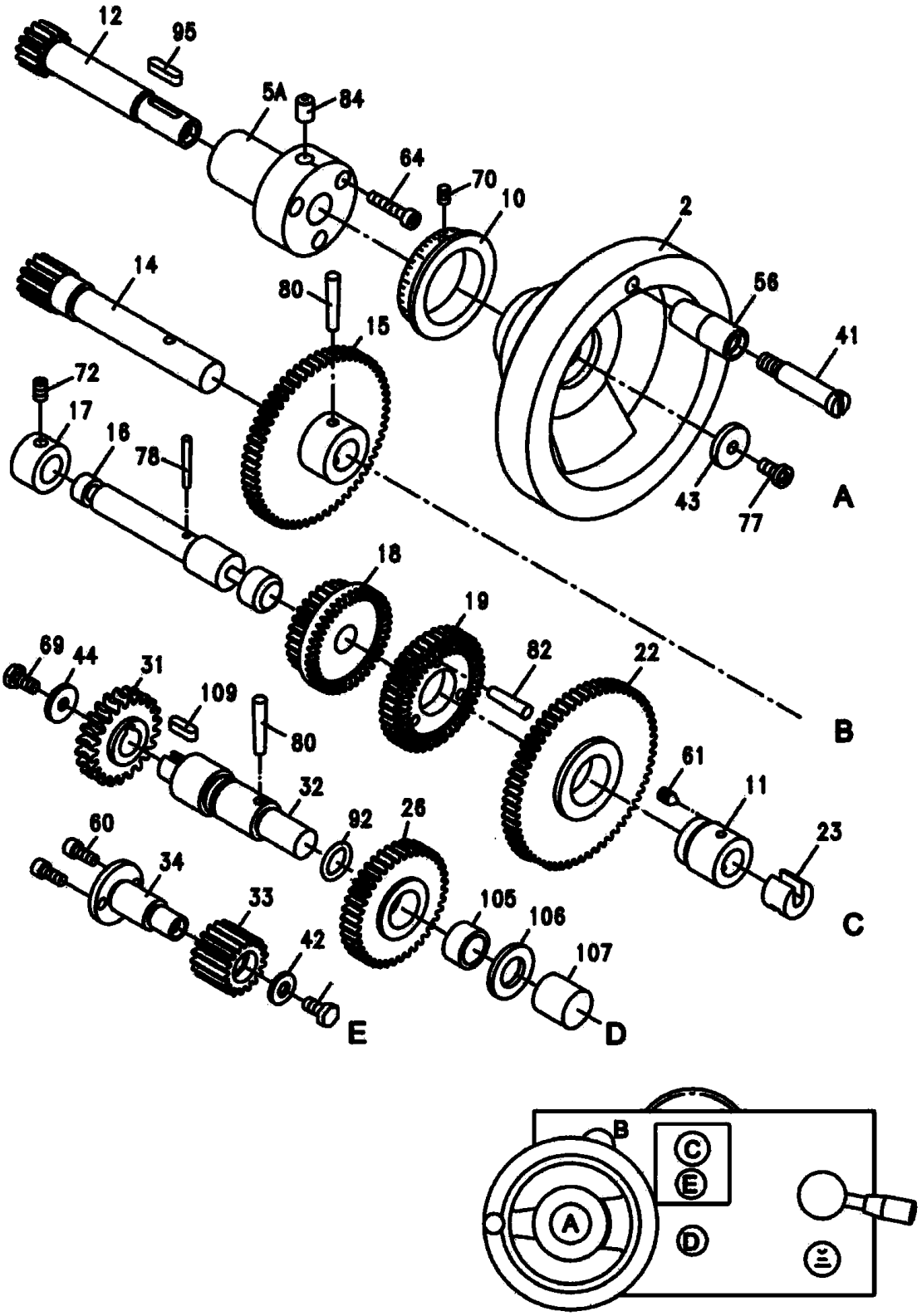
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
59	JT1-3018	Key		1
62	**	Hex Socket Cap Screw	M6 x 12	4
63	**	Hex Socket Cap Screw	M6 x 16	1
64	**	Hex Socket Cap Screw	M6 x 25	2
65	**	Hex Socket Cap Screw	M8 x 30	4
67	**	Screw	M5 x 16	3
68	**	Set Screw	M6 x 12	2
71	**	Set Screw	M6 x 6	3
73	**	Set Screw	M5 x 16	3
74	**	Set Screw	M6 x 35	1
75	**	Set Screw	M6 x 10	1
79	**	Pin	5 x 20	2
81	**	Pin	5 x 32	1
83	**	Pin	8n6 x 12	2
84	**	Oiler	8	2
87	**	Hex Nut	M5	3
88	**	Hex Nut	M6	2
96	**	Steel Ball	5	2
98	**	Plug	Z1/4 ”	1
108	**	Half Nut Controlling Shaft		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.4.3 Apron Assembly II – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List J - Apron Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
2	**	Handwhel		2
5A	**	Hub		1
10	**	Index Ring		1
11	**	Cover		1
12	**	Shaft	1.5m14T	1
14	JT1-3020	Gear Shaft	1.5m13T	1
15	**	Gear	1.5m60T	1
16	**	Shaft		1
17	**	Collar		1
18	**	Gear	1.5m30T	1
19	**	Gear	1.5m40T	1
26	**	Gear	1.5m40T	1
31	JT1-3019	Gear	2m22T	1
32	**	Shaft		1
33	**	Gear	1.5m18	1
34	**	Shaft		1
41	**	Screw		1
42	**	Washer		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List J - Apron Assembly II (continued)

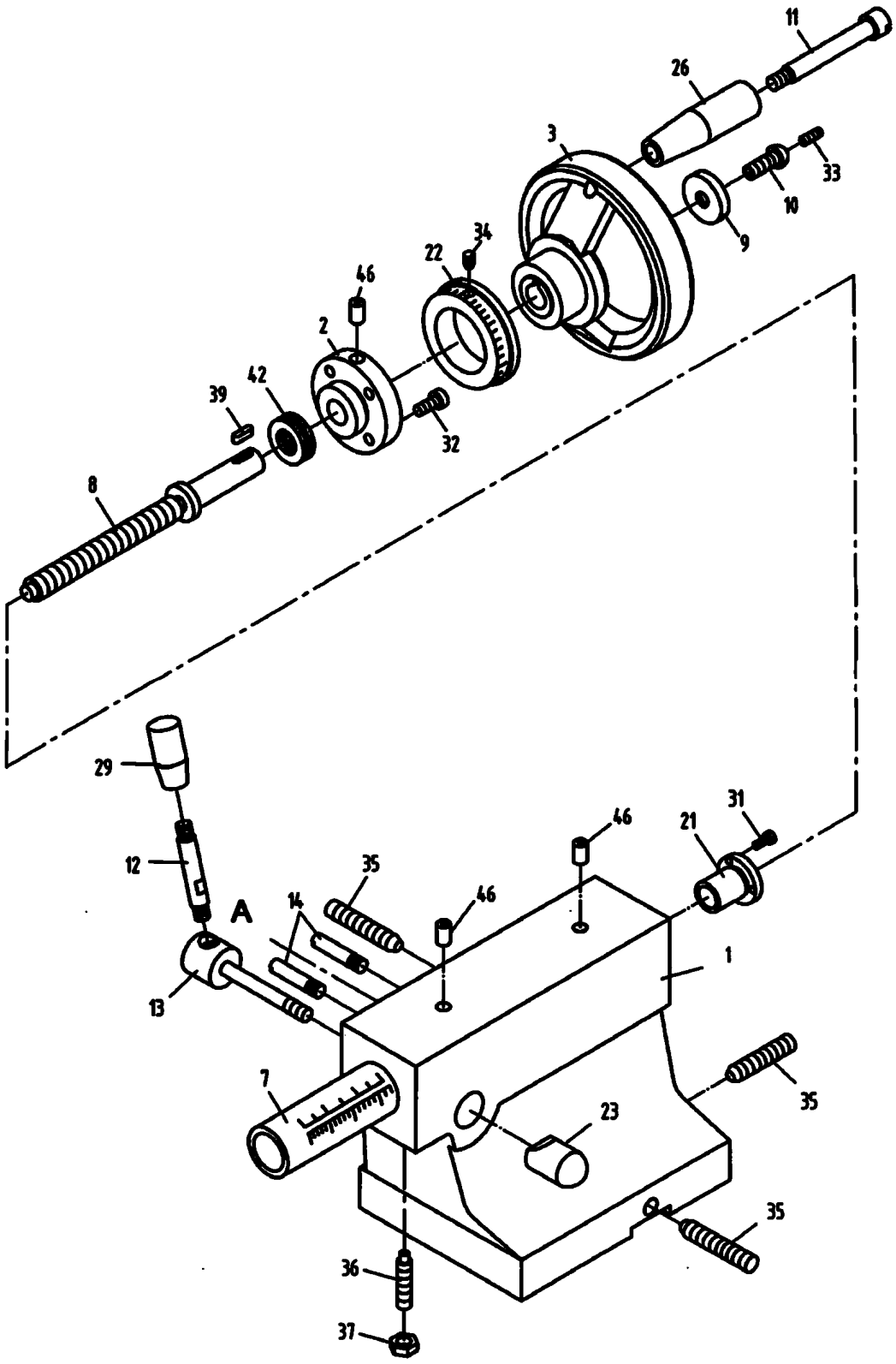
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
43	**	Washer		1
44	**	Washer		1
56	**	Handle		1
60	**	Hex Socket CapScrew	M5×12	2
61	**	SetScrew	M6x6	1
64	**	Hex Socket CapScrew	M6×25	3
69	**	Screw	M6×10	2
72	**	Set Screw	M6×10	1
77	**	Screw	M6×12	1
78	**	Pin	3×25	1
80	**	Pin	5×30	2
82	**	Pin	5×25	3
84	**	Oiler	8	1
92	**	O-Ring	20×2.4	1
95	**	Key	A5×18	1
105	**	Collar		1
106	**	Washer		1
107	**	Shaft Plug		1
109	**	Key	5×1	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.5.1 Tailstock Assembly I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List K - Tailstock Assembly I

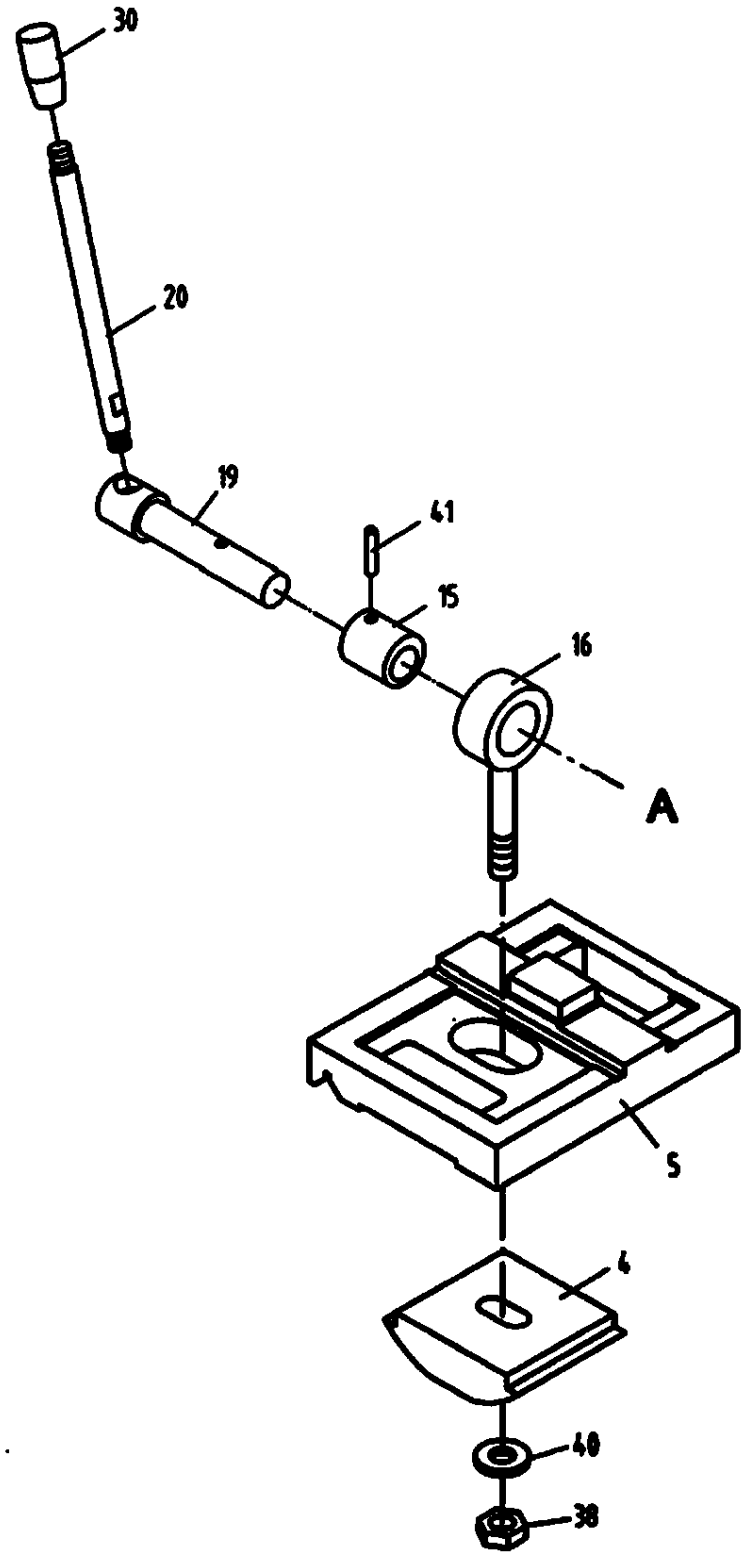
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Casting		1
2	**	Flange Cover		1
3	**	Hand Wheel		1
7	JT1-3033	Quill		1
8	JT1-3032	Screw		1
9	**	Washer		1
10	**	Screw	M8 x 20	1
11	**	Screw		1
12	**	Lever		1
13	**	Shaft		1
14	**	Screw		2
21	JT1-3031	Nut		1
22	**	Index Ring		1
23	**	Pivot Block		1
26	**	Handle		1
29	**	Handle	M8 x 40	1
31	**	Hex Socket Cap Screw	M4 x 10	3
32	**	Hex Socket Cap Screw	M6 x 16	4
33	**	Set Screw	M5 x 20	1
34	**	Set Screw	M6 x 8	1
35	**	Set Screw	M10 x 45	3
36	**	Screw	M8 x 35	1
37	**	Hex Nut	M8	1
39	**	Key	4 x 15	1
42	**	Bearing	8 102	1
46	**	Oil Ball	8	3
	**	Live Center (not shown)	MT3	1
	**	Arrow Plate (not shown)		1
	**	Scale Plate (not shown)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.5.3 Tailstock Assembly II – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List L - Tailstock Assembly II

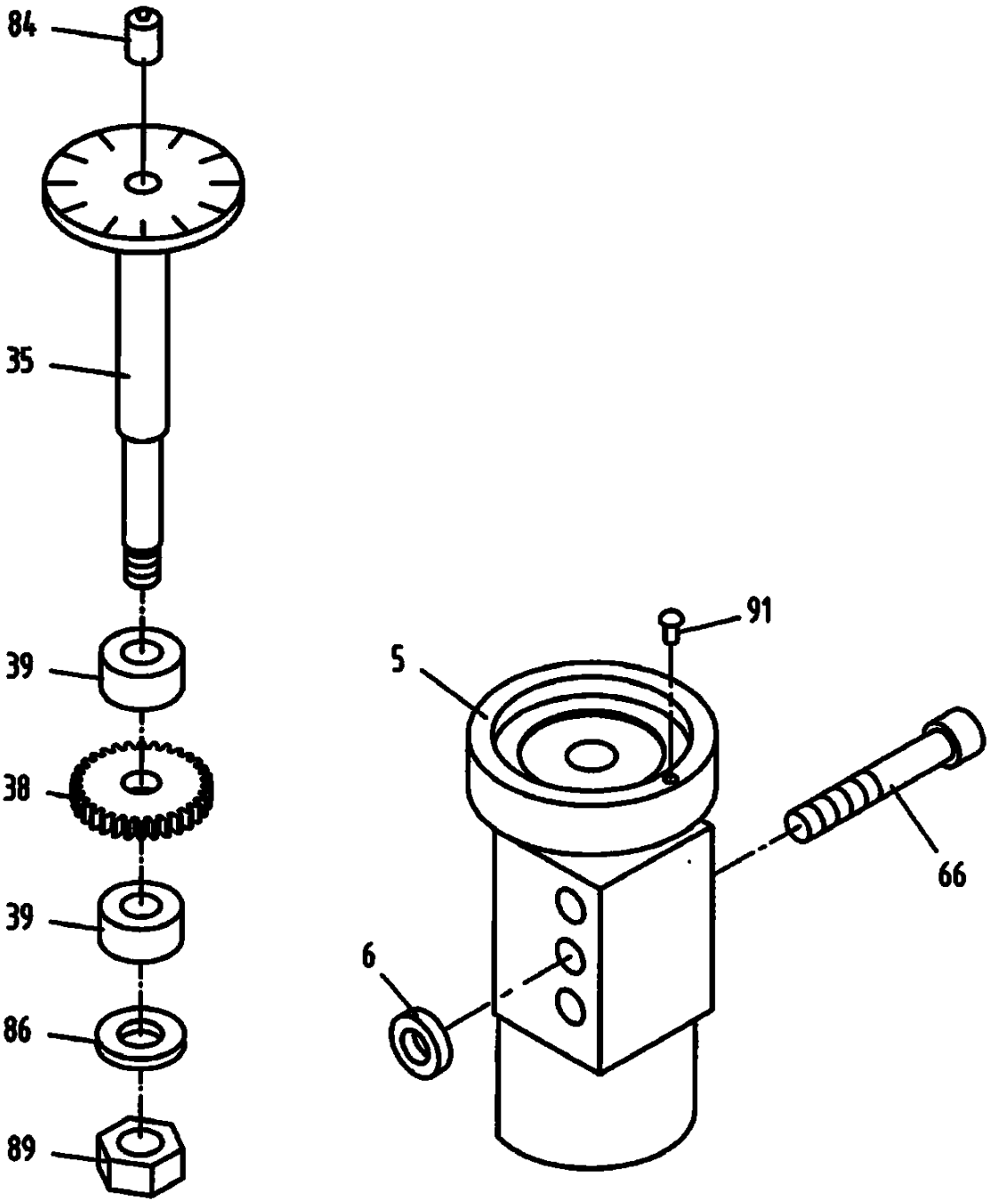
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
4	**	Clamp Plate		1
5	**	Base		1
15	**	Collar		1
16	**	Screw		1
19	**	Shaft		1
20	**	Lever		1
30	**	Handle	M10 x 50	1
38	**	Hex Nut	M12	1
40	**	Washer	M12	1
41	**	Pin	5 x 25	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.6.1 Tread Dial Assembly – Exploded View & Parts List



JET GH-1340 | Stock JT1-3262

Parts List M - Tread Dial Assembly

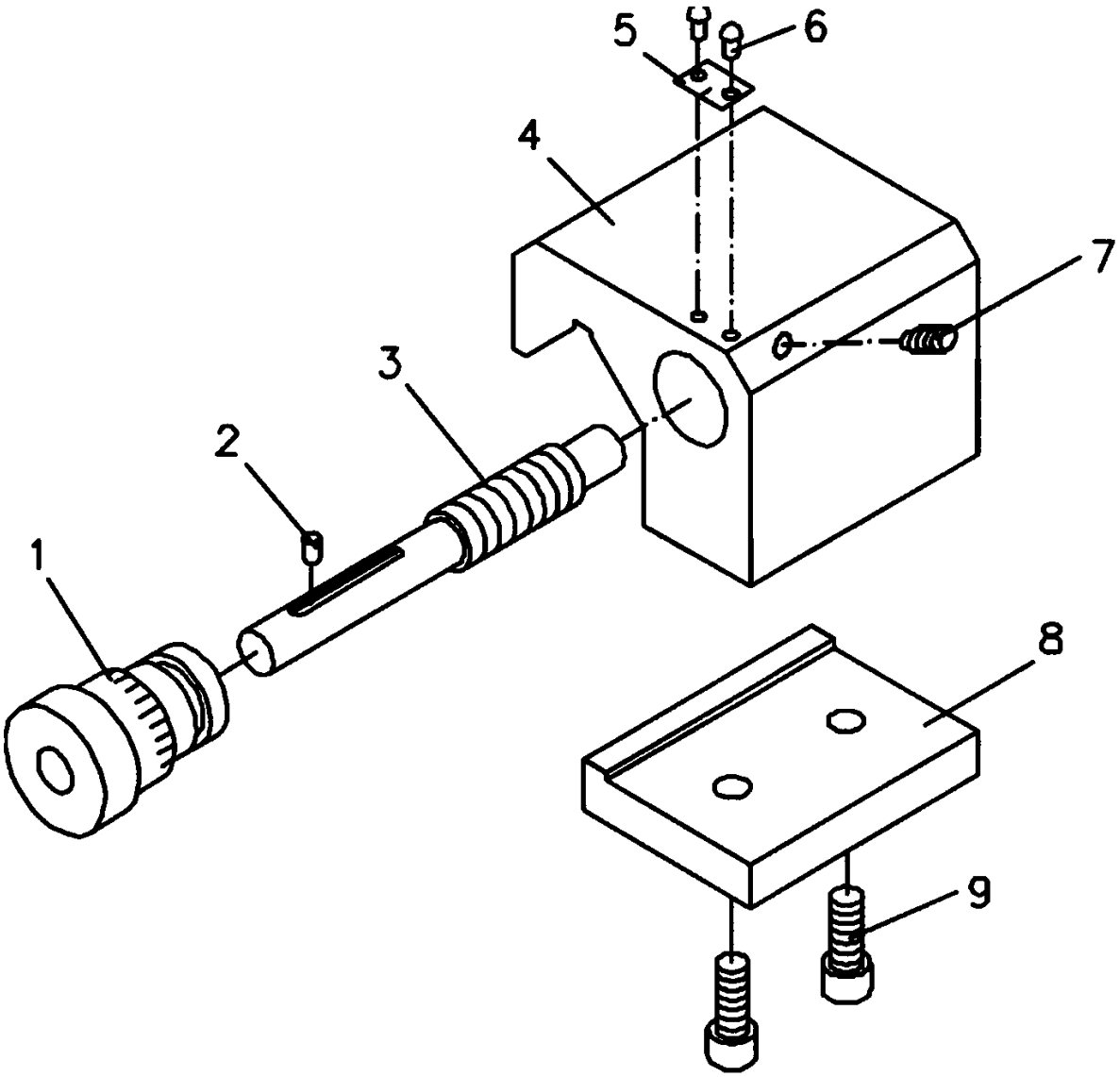
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
5	**	Threading Dial Body		1
6	**	Washer		1
35	**	Threading Dial Shaft		1
38	**	Gear	1m32T	1
39	**	Space r		2
66	**	Hex Socket Cap Screw	M8 x 50	1
84	**	Oiler	8	1
86	**	Lock Washer	M8	1
89	**	Hex Nut	M8	1
91	**	Rivet	3 x 8	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.7.1 Micro Carriage Stop Assembly – Exploded View & Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List N - Micro Carriage Stop Assembly

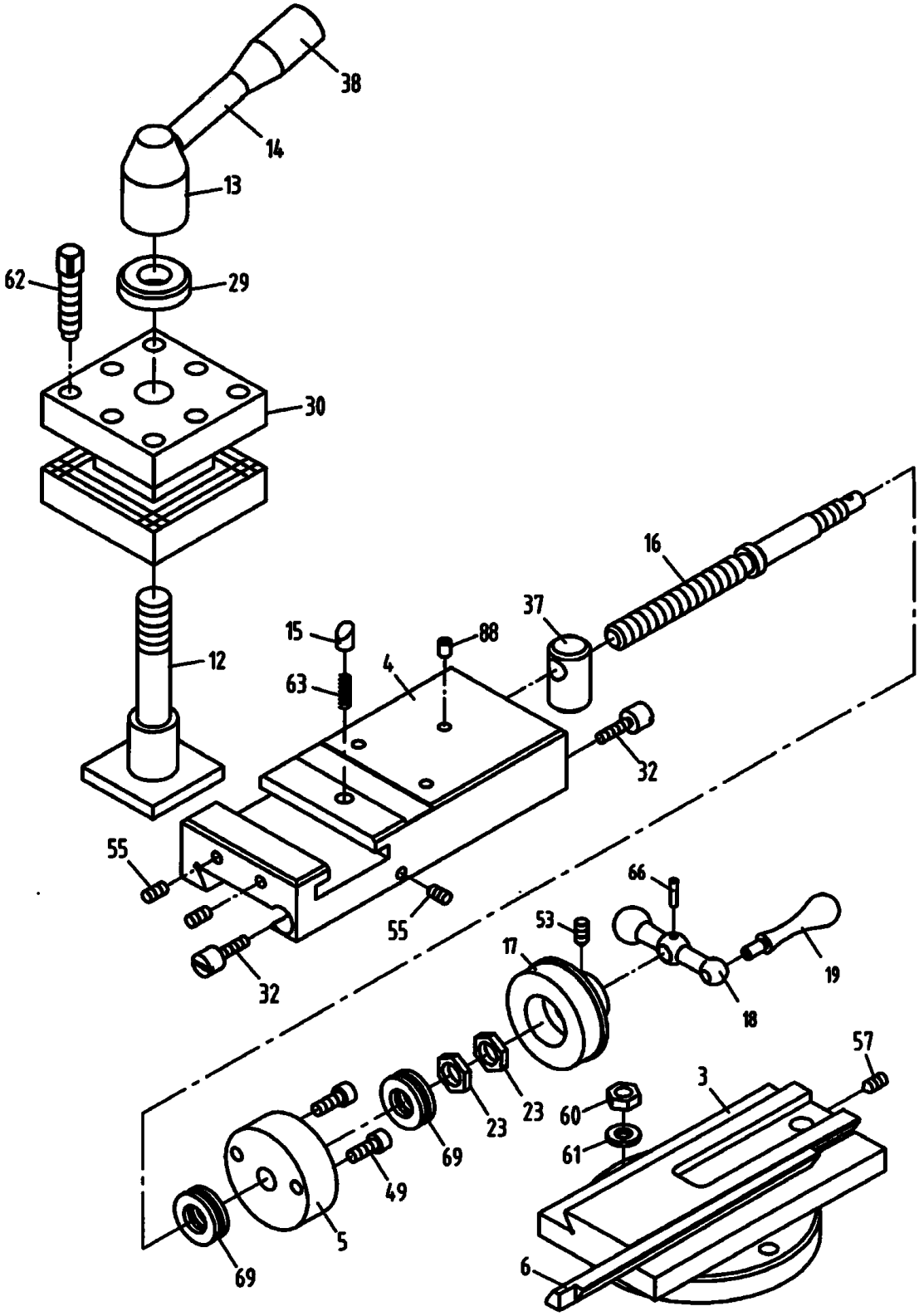
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Dial		1
2	**	Pin	B3 x 6	1
3	**	Axle		1
4	**	Stop		1
5	**	Indicator Plate		1
6	**	Pin	3 x 8	2
7	**	Socket Set Screw	M6 x 10	1
8	**	Clamping Plate		1
9	**	Hex Socket Cap Screw	M6 x 20	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.8.1 Top Slide, Tool Post, Saddle, and Cross Slide I – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List O - Top Slide, Tool Post, Saddle, and Cross Slide I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
3	**	Swivel Slide		1
4	**	Top Slide		1
5	**	Collar		1
6	JT1-3021	Gi b		1
12	**	Screw		1
13	**	Handle Base		1
14	**	Handle Shaft		1
15	**	Stop		1
16	JT1-3022	Screw		1
17	**	Index Ring		1
18	**	Ball Handle		1
19	**	Handle		1
23	**	Nut		2
29	**	Washer		1
30	**	Post Base		1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List O - Top Slide, Tool Post, Saddle, and Cross Slide I (continued)

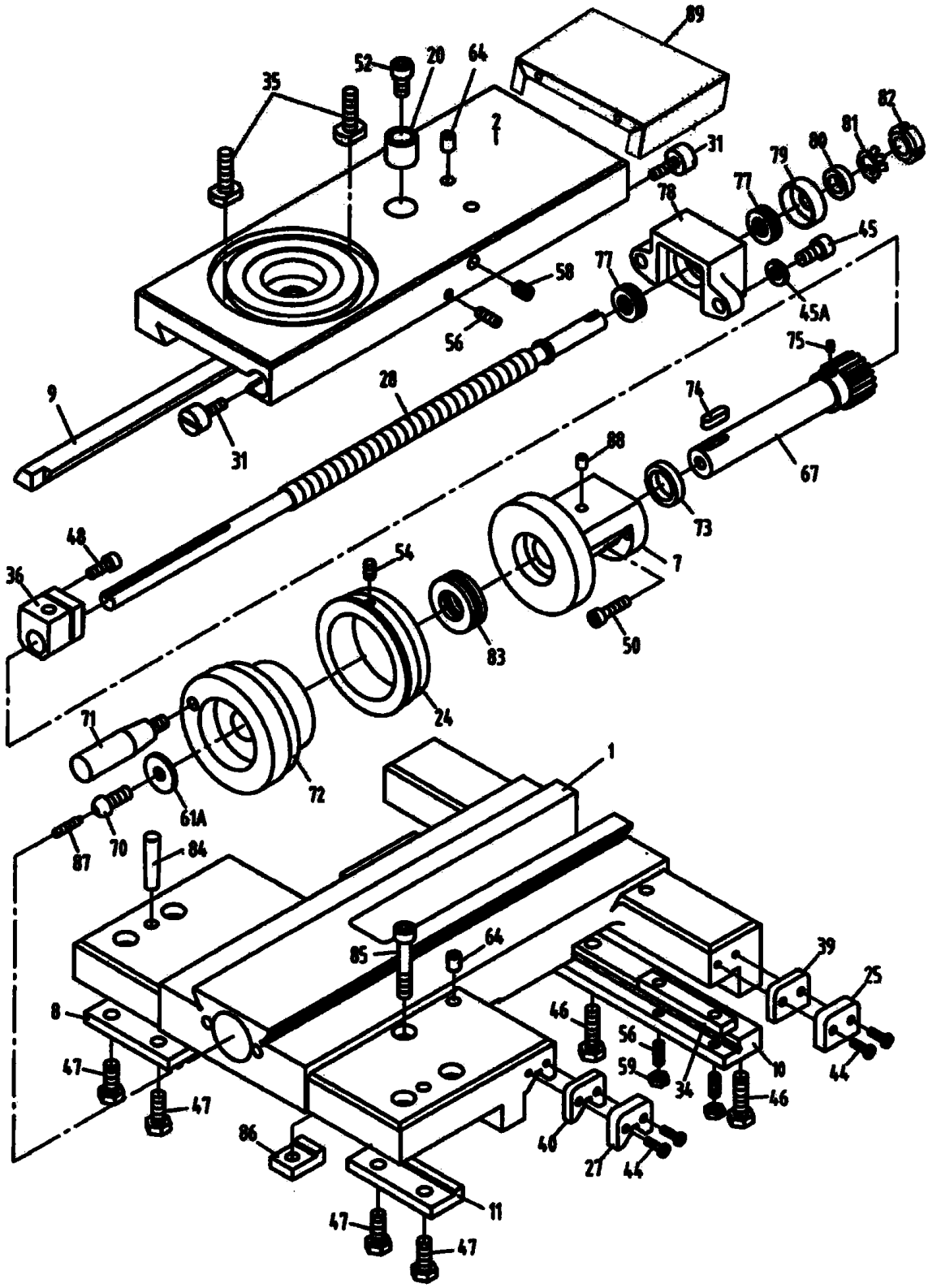
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
32	**	Gib Adjusting Screw		2
37	JT1-3023	Nut		1
38	**	Knob		1
49	**	Hex Socket Cap Screw	M6 x 20	2
53	**	Set Screw	M6 x 6	1
55	**	Set Screw	M6 x 10	3
57	**	Set Screw	M8 x 8	1
60	**	Hex Nut	M8	2
61	**	Washer	M8	1
62	**	Screw	M10 x 40	8
63	**	Spring	0.6 x 4x 18	1
66	**	Pin	3 x 16	1
69	**	Ball Bearing		2
	**	Top Slide Assembly w/o Tool Post		1
70	**	Screw	M8 x 20	1
88	**	Oil Ball	6	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.8.3 Top Slide, Tool Post, Saddle, and Cross Slide II – Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List P - Top Slide, Tool Post, Saddle, and Cross Slide II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Saddle		1
2	**	Cross Slide		1
7	**	Bearing Housing		1
8	**	Strip		1
9	JT1-3026	Gi b		1
10	**	Strip		1
11	**	Front Strip		1
20	**	Collar		1
24	**	Index Ring		1
25	JT1-3027	Plate		2
27	JT1-3028	Plate		2
28	JT1-3024	Screw		1
31	**	Gi b Adjusting Screw		2
34	**	Gi b Strip		2
35	**	T-Bolt		2
36	JT1-3025	Nut		1
39	JT1-3029	Wiper		2
40	JT1-3030	Wiper		2
44	**	Screw	M4 x 12	8
45	**	Hex Socket Cap Screw	M8 x 25	2
45A	**	Lock Washer	M8	2
46	**	Screw	M8 x 20	3
47	**	Screw	M8 x 20	4
48	**	Hex Socket Cap Screw	M6 x 16	1
50	**	Hex Socket Cap Screw	M6 x 25	2
52	**	Hex Socket Cap Screw	M8 x 16	1
54	**	Set Screw	M6 x 8	1

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List P - Top Slide, Tool Post, Saddle, and Cross Slide II (continued)

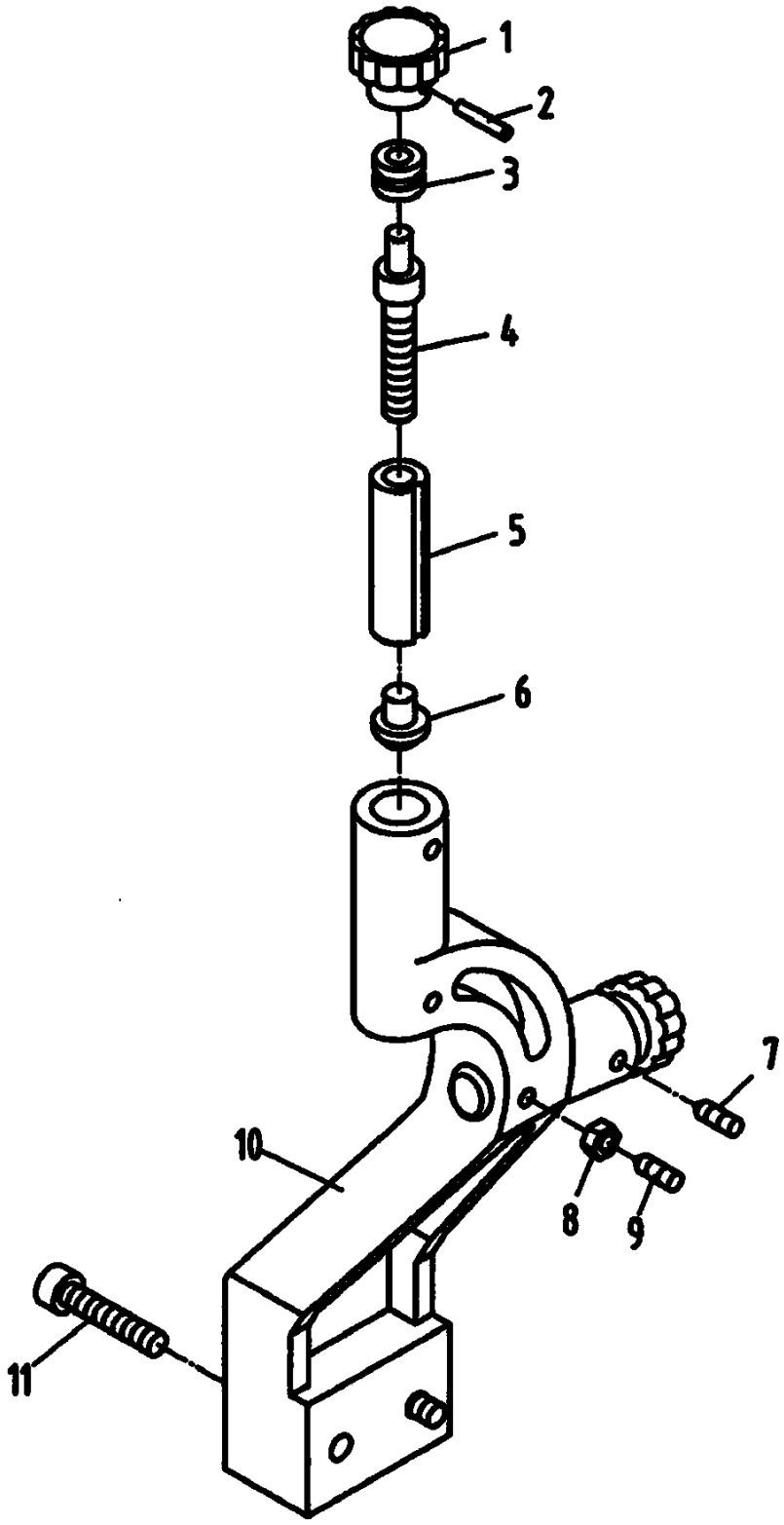
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
56	**	Set Screw	M6 x 25	5
58	**	Set Screw	M8 x 10	1
59	**	Hex Nut	M6	4
61	**	Washer	M8	1
61A	**	Washer		1
64	**	Oil Ball	8	5
67	**	Gear Shaft		1
70	**	Screw	M8 x 20	1
71	**	Handle		1
72	**	Compound Handle		1
73	**	Space r		1
74	**	Key		1
75	**	Set Screw	M3 x 8	1
76	**	Key	5 x 5 x 30	1
77	**	Thrust Bearing	8 10 1	2
78	**	Bearing Housing		1
79	**	Bearing Dust Cover		1
80	**	Washer		1
81	**	Star Washer		1
82	**	Locking Nut		1
83	**	Thrust Bearing	8 104	1
84	**	Taper Pin	8 x 40	2
85	**	Hex Socket Cap Screw	M8 x 50	1
86	**	Locking Washer		1
87	**	Screw	M5 x 20	1
88	**	Oil Ball	6	1
89	**	Splash Guard		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.9.1 Follow Rest Assembly – Exploded View & Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List Q - Follow Rest Assembly

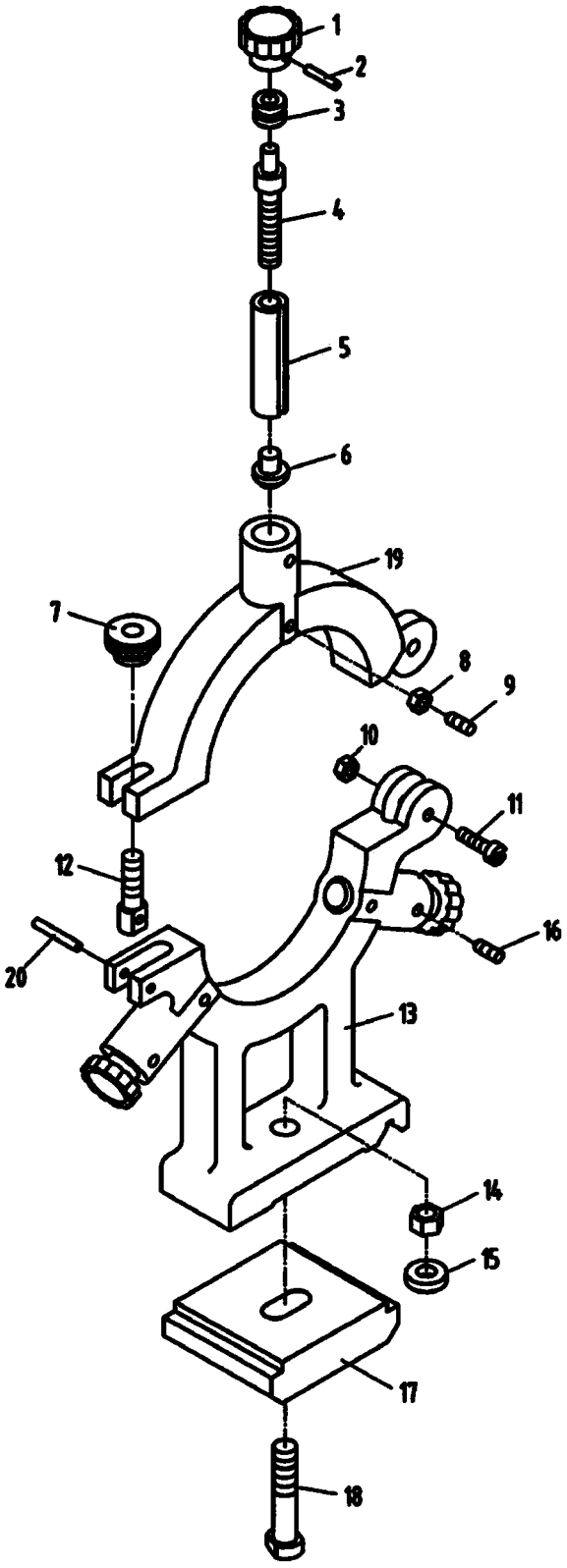
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Knob		2
2	**	Pin	3 x 18	2
3	**	Bushing		2
4	**	Screw		2
5	**	Sleeve		2
6	**	Brass Finger		2
7	**	Set Screw	M6 x 8	2
8	**	Nut	M6	2
9	**	Set Screw	M6 x 16	2
10	**	Base Casting		1
11	**	Hex Socket Cap Screw	M8 x 35	2
	**	Follow Rest Complete		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.10.1 Steady Rest Assembly – Exploded View



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List R - Steady Rest Assembly

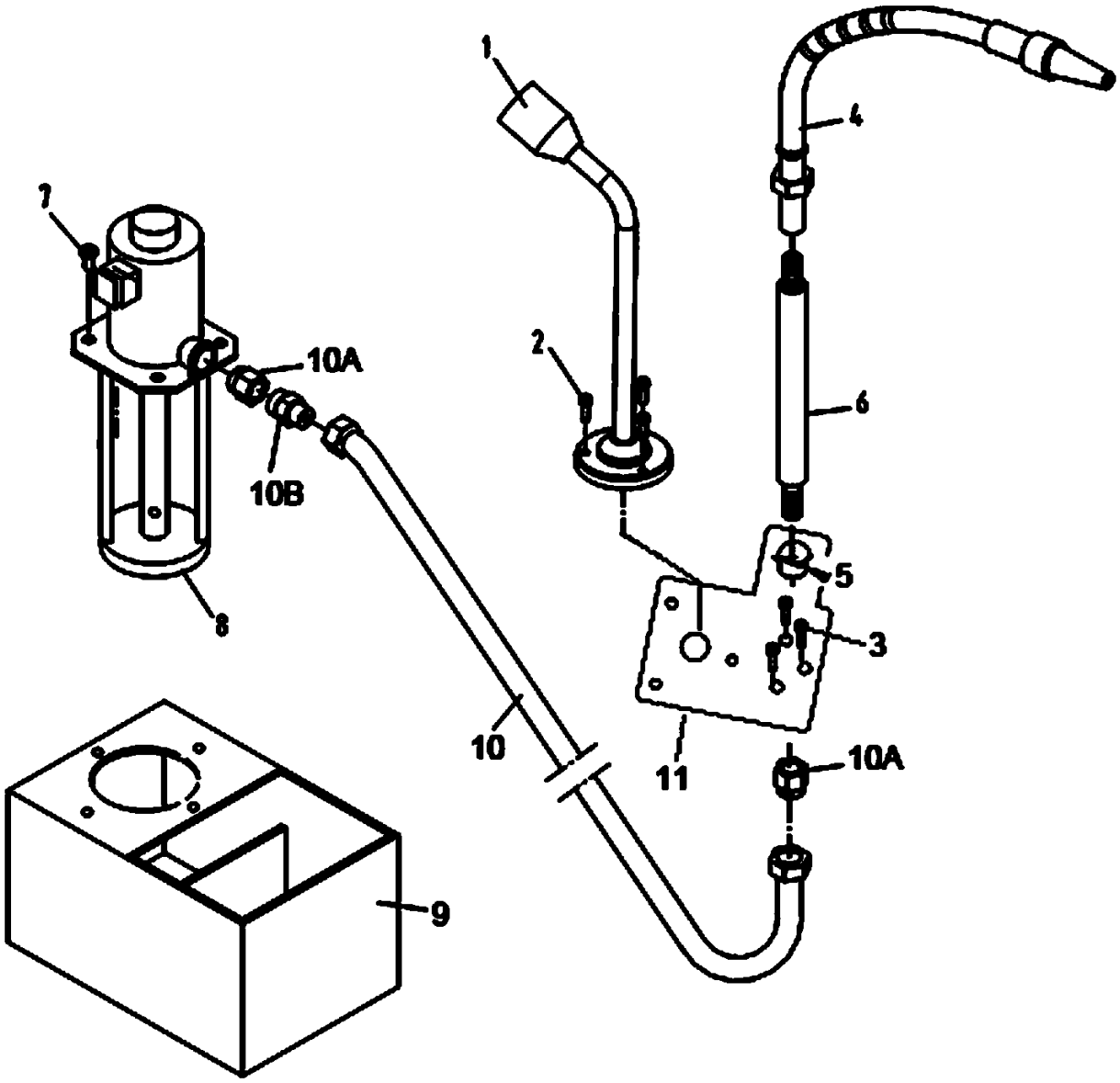
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Knob		3
2	**	Pin	3 x 18	3
3	**	Bushing		3
4	**	Screw		3
5	**	Sleeve		3
6	**	Brass Finger		3
7	**	Lock Knob		1
8	**	Nut	M6	3
9	**	Set Screw	M6 x 16	3
10	**	Nut	M6	1
11	**	Bolt	M6 x 30	1
12	**	Pivot Bolt		1
13	**	Base Casting		1
14	**	Nut	M12	1
15	**	Flat Washer	M12	1
16	**	Set Screw	M6 x 8	3
17	**	Clamp Rod		1
18	**	Clamp Screw		1
19	**	Top Casting		1
20	**	Pin	5 x 25	1
	**	Steady Rest Complete		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.11.1 Coolant and Work Light Assembly – Exploded View & Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List S - Coolant and Work Light Assembly

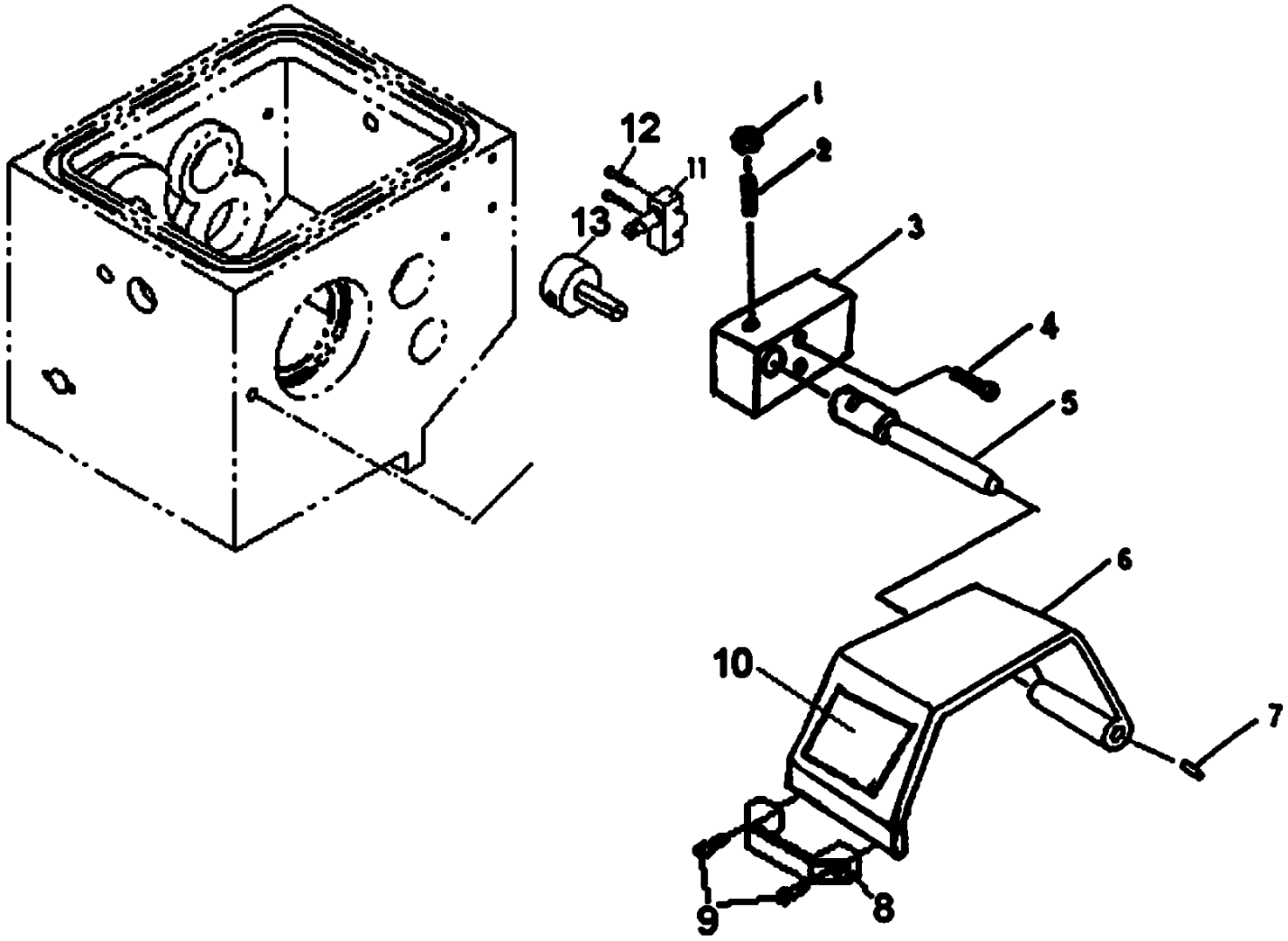
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Work Light		1
2	**	Hex Socket HdCap Screw	M6x20	3
3	**	Hex Socket HdCap Screw	M5x20	3
4	**	Coolant Nozzle	C2-77	3
5	**	Hex Socket HdCap Screw	M6x16	1
6	**	Rubber Tube		1
7	**	Hex Socket HdCap Screw	M6x10	4
8	**	Coolant Pump	3PH	1
9	**	Coolant Tank		1
10	**	Tube	600 mm	1
10A	**	Pipe Joint		1
10B	**	Pipe Joint		1
11	**	Support		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.12.1 Chuck Guard Assembly – Exploded View & Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List T - Chuck Guard Assembly

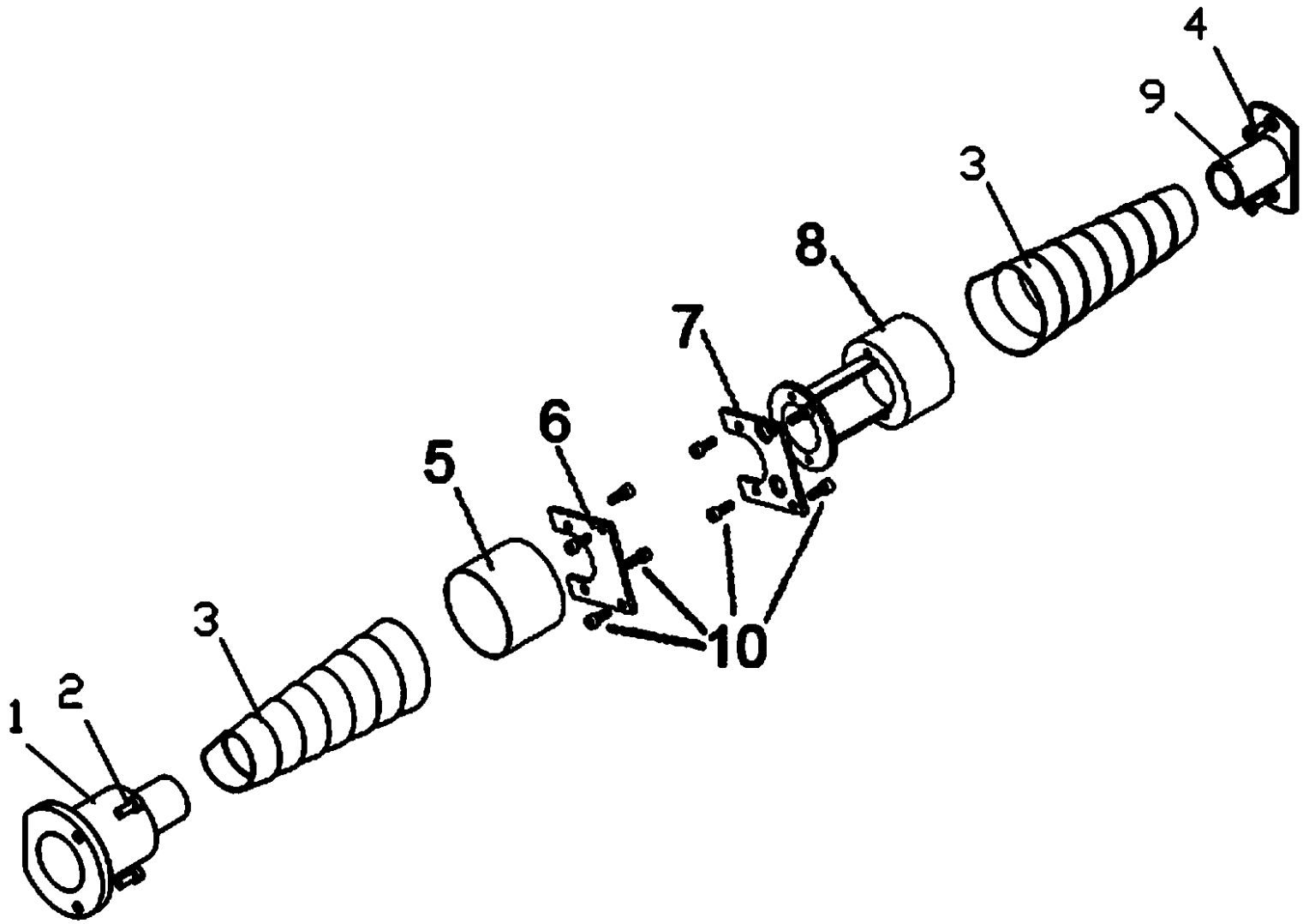
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Nut	M6	1
2	**	Hex Socket Cap Screw	M6x16	1
3	**	Switch Box		1
4	**	Hex Socket Cap Screw	M6x45	2
5	**	Shaft		1
6	**	Protecting cover		1
7	**	Pin	M4x12	1
8	**	Handle		1
9	**	Hex Socket Cap Screw	M6x12	2
10	**	Protecting Guard Visual Glass	6	5
11	**	Stroke Switch(op.)	TM-1307	1
12	**	Slotted Pan Head Screw(op.)	M4x25	2
13	**	Shaft(op.)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

17.13.1 Lead Screw Cover Assembly – Exploded View & Parts List



mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List U - Lead Screw Cover Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Left Flange		1
2	**	Hex Socket HdCap Screw	M5x12	2
3	**	Telescoping Sleeve		2
4	**	Hex Socket HdCap Screw	M5x12	2
5	**	Cover		1
6	**	Left Flange Bracket		1
7	**	Right Flange Bracket		1
8	**	Cover		1
9	**	Right Flange		1
10	**	Hex Socket HdCap Screw	M8x6	8

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

mmToolParts
Big Time Experience. Small Town Service. .com

JET GH-1340 | Stock JT1-3262

Parts List V - Electrical Components

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
SA	**	Power Switch Schneider	V01. AC-3 S:Ith:20A; 690V50/60Hz	
QF1	**	Thermal protector Siemens	3RV6011-1KA15 9-12.5A; 600V 12.5A	
QF2	**	Thermal protector Siemens	3RV6011-OEA15 0.4-0.63A; 400V 100KAS	
QF3	**	Circuit Breaker Schneider	OSMC65H1D3/1PD3; 240V	
TC	JT1-3038	Transformer	JCY-63VA; 240V 24V	
SB1	JT1-3039	E-Stop Button	YW-E01; Ui:600V Ith:10A	
KM1	**	AC Contactor Siemens	3RT6024-1AC20 12A; Ui=690V ie=40A 24V/50HZ	
KM2	**	AC Contactor Siemens	3RT6024-1AC20 12A; Ui=690V ie=40A 24V/50HZ	
KM3	**	AC Contactor Siemens	3RH6131-1AB00 10A; Ui=690V 10A 240V AC	
KA	**	Contactor Relay	3RH6131-1AB00; 24V 50/60Hz	
KA1	**	Intermediate Relay	RU2S-D24; DC24V	
SA1	**	Pump Switch	YW-E10 24V; AC15 240V 3A	
SB2	**	Jog Button	YW-E10; Ui:600v Ith:10A	
SQ	**	Proximity Switch	PNP NC, 4mm; DC6-36V	
SQ1	JT1-3037	Spindle Forward Switch	TM-1704; 15A 250VAC	
SQ2	JT1-3037	Spindle Forward Switch	TM-1704; 15A 250VAC	
SQ3	JT1-3040	Foot Brake Switch	TM-1701; 15A 250VAC	
SQ4	**	Door Switch OMRON	D4NS-1AF; AC15 3A 240V	
M1	**	Motor	YL-90L-4; 230V 60Hz 9.3A 1.5 KW	
M2	**	Pump CSA	MC-8150 90W 1PH; 0.7/0.4A 120/240V	
EL	**	Work Lamp	24V 3W; LED	
HL	**	Power Light	YW-EQ 24V; 24VAC LED	
PS	**	Power Source	MW MDR-10-24; 100/240V AC	
	JT1-3041	Limit Switch for Belt Cover	M: QKS8	

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

Electrical table: Size contains the original Type and Specification fields; the source does not specify quantities.

mmToolParts
Big Time Experience. Small Town Service. .com